

Date: Thursday, 10/08/2006 9:56:16 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LABEL PLATE
Job Number : 28110	
Estimate Number : 11237	
P.O. Number : N/A	Part Number : D33521
This Issue : 10/08/2006 S.O. No. : N/A	Drawing Number : D3352 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 28065	Material : N/A
Written By : <u>U</u>	Due Date : 21/08/2006 Qty: 8 Um: Each
Checked & Approved By : <u>U</u>	
Comment : Est. A 05.02.09 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M1010S16GA	1010/1025/A21/6aA SHEET
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Comment: Qty.: 0.0561 sf(s)/Unit Total: 0.4486 sf(s)

1010/1025/A21/6aA SHEET

Material: AISI 1010-1025 or ASTM A36/A366/A1008 or CSA G40-21, 38W/44W/50W/60W/70W series steel

16 gauge, 0.060" thick

(M1010-S16GA)

Identify for D3352-1

Batch: M9131

MF. 06/08/11 (F)

2.0	QC5	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

SB 06/08/11 (PTC)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Fabricate as per Dwg D3352

Deburr

MF. 06/08/11 (F)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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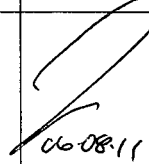


Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: S1427

LB 06/08/11 (F)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
06-08-11	2/3	Make change AS shown. 					 06-08-11	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/08/2006 9:56:16 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL PLATE

Job Number: 28110

Part Number: D33521

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

Job Completion



U 10-08-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

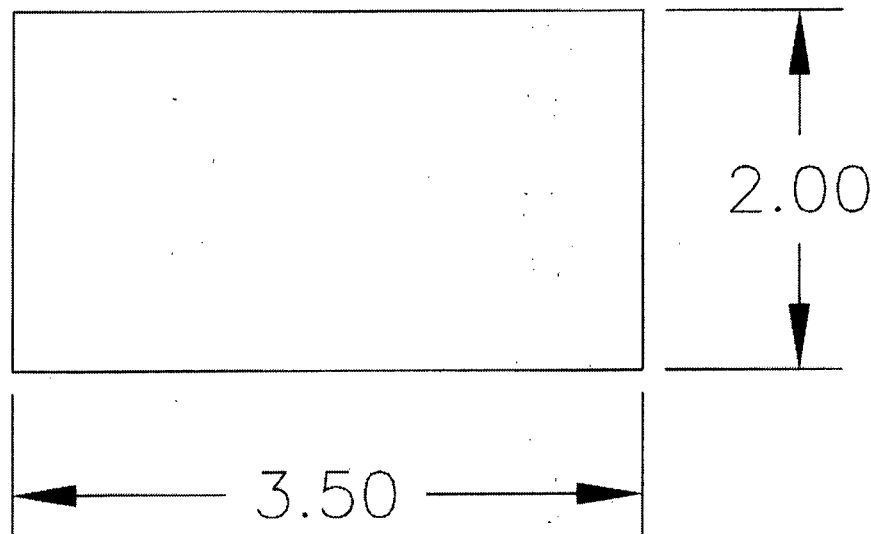
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED PH	DRAWING NO. D3352	REV. A SHEET 1 OF 1
DATE 04.11.16		TITLE LABEL PLATE	SCALE 1:2
A	04.11.16	NEW ISSUE	



D3352-1 LABEL PLATE

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W SERIES STEEL 16 GAUGE (0.060 THICK)
(REF DART SPEC. M1010-S16GA)
- 2) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED

04.12.16 PH

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